



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SHIP TODAY
JUNE 6

D2565-205
Job Sheet 178691



Part No: D2565-205

Job Qty: 2 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/6/18

Job Tracking No:

Due Date: 6/6/18

Created By: Linda Lacelle

Type: AOG

Description:

Note: DWG REV E IPP: E 01.08.28 Added Powder coat, and added Inspection Levels 3 and 21. SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		6/6/18	0.00	0.00	Start Up Small Fab-4		SMB
100	Brake NC	2 pcs		6/6/18	1.17	0.12	Brake NC 3		SMB
110	Small Fab	2 pcs		6/6/18	0.00	0.52	Small Fab		SMB
120	QC	2 pcs		6/6/18	0.00	0.00	QC5		38
130	Powdercoat	2 pcs		6/6/18	0.00	0.06	Powdercoat2		13K 18-6-6 9-88
140	QC	2 pcs		6/6/18	0.00	0.00	QC3		9-88
150	Packaging	2 pcs		6/6/18	0.00	0.00	Packaging3		9-88
160	QC21-SA	2 Ea		6/6/18	0.00	0.00	QC21		JUN 06 2018 9-88

Part Op 100 - Punch as per Dwg D2565 using DT 8313

Descriptions: 110 - Drill hole as per Dwg D2565 (one end only) Deburr and polish

130 - START TIME: 1:30 FINISH TIME: 2:00 O.T. 4:00

M 138809.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	3.5832 ft (1.7916 ea)	90-Start up Operation	5070306

21.47

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	4	93	0

Part Specifications

Specifications could not be found.

DART AEROSPACE LTD		Work Order:	178691
Description: strut		Part Number:	D2565 205
Inspection Dwg:	Rev:		Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	SMB	Checked by:	SB	QC Inspector:	
Date:	18-06-06	Date:	18/06/06	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	



Container No: S078511



Part: D2565-205

Job No: 178691

Serial No/Batch: S078511

Revision:

Inspector:

Exp Date: 06/06/2018

Instructions:

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Date: 06/06/18